

QUALITY ASSURANCE PROGRAM
PLY GEM INDUSTRIES, INC.





PROGRAM PARTICIPANT:		
Company Name	Ply Gem Industries, Inc.	
Corporate Address	5020 Weston Parkway Suite 400 Cary, North Carolina 27513	
Manufacturing Locations	Kearney, Missouri, Sidney, Ohio, Gaffney, South Carolina, Jasper, Tennessee, Stuarts Draft, Virginia, and Martinsburg, West Virginia	
Website Listing	www.plygem.com www.variform.com	



PROGRAM PARTICIPANT:	
Company Name	Ply Gem Industries, Inc.
Participant Since	October 2005
Florida Application List	Approved Quality Assurance Program for:



PROGRAM PARTICIPANT:	
Company Name	Ply Gem Industries, Inc. <b>Gaffney</b> , South Carolina and <b>Jasper</b> , Tennessee
FL No. 24444	PlyGem/Georgia Pacific Vinyl Siding



PROGRAM PARTICIPANT:	
Manufacturing Location	Stuarts Draft, Virginia
FL No. 23352	Ply Gem Mastic Soffit-Vinyl and Aluminum
Manufacturing Location	Ply Gem Industries, Inc.  Jasper, Tennessee and Sidney, Ohio
FL No. 24445	Georgia-Pacific Soffit-Vinyl and Aluminum



PROGRAM PARTICIPANT:	
Manufacturing Location	Ply Gem Industries, Inc. Sidney, Ohio
FL No. 23885	PlyGem/Mastic Vinyl Siding
FL No. 24161	Variform Soffit-Aluminum



PROGRAM PARTICIPANT:	
Manufacturing Location	Ply Gem Industries, Inc.  Kearney, Missouri
FL No. 24161	Variform Soffit-Vinyl
Manufacturing Location	Ply Gem Industries, Inc.  Martinsburg, West Virginia
FL No. 24476	Napco Siding-Vinyl Siding Products



PROGRAM PARTICIPANT:	
Manufacturing Location	Ply Gem Industries, Inc.  Sidney, Ohio and Martinsburg, West Virginia
FL No. 24058	PlyGem/Variform Vinyl Siding
FL No. 24484	Napco Soffit and Siding-Aluminum and Vinyl

